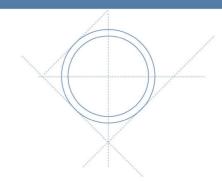
# **Emco** Controls

CONSTRUCTION AND DESIGN OF INSTRUMENTS FOR FLOW, LEVEL AND TEMPERATURE



# **EMCO Level Transmitter Type HS89**

The EMCO level transmitter, based on the magnetic floating principle, is used for remote indication and liquid level control.

#### **Technical Features**

Simple construction, high repeatability, and non sensitive to foam, conductance, pressure, and temperature.

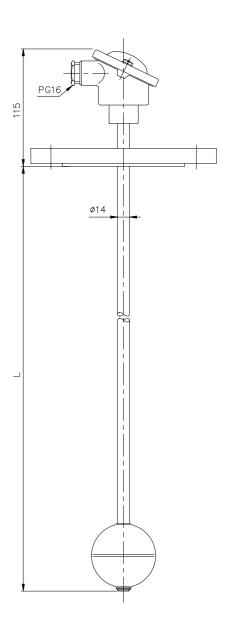
### Description

The HS89 Analogue Level Transmitter consists of the following main parts: Float with magnet, measuring tube, and mounting flange with electronics.

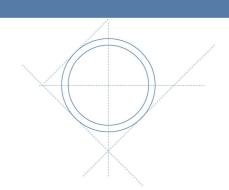
The measuring tube which is mounted on the top of the tank incorporates a number of resistors and reed switches.

A float with a permanent ring magnet moves on the outside of the measuring tube. When the level changes the magnet in the float will activate a reed switch which will connect a number of resistors, giving an ohmic value corresponding to the level.

In the connection head a R/I transmitter is mounted and converts the signal into a standard 4 - 20 mA.



0-01-002-2e



#### **Technical Data**

: 0 - 3000 mm Range

Output signal : 4 - 20 mA, two-wire direct or inverted

Options : galvanic isolated

Ex version to Eex ia IIC, T4-6

HART® protocol

Power Supply 8,5 - 35 Vdc Load limitation : 700 Ohm, 24 Vdc

Enclosure

: IP 54 alu. Housing : IP 65 SS housing

: +/- 0,2 % Accuracy Linearity +/- 0,2 % Hysteresis : 10 mm

Wetted parts : AISI 316 Mounting

: Top mountea : Flange DN 65 or DN 80 בי 2526 (flat fa Connection : acc. to DIN 2526 (flat face) Flange face

or DIN 2512 form F

: PN 16 - 40 (PN 100 as option) Pressure rating

Temperature, fluid : -50 to +100 °C

Temperature,

: 20 to +80 °C Ambient

Transmitter

Die-cast alu., with polyester coating, Housing

or stainless steel

Electrical

: PG 16 Connection

## **Connection Diagram**

