

Coil Thread Inserts

Coil Thread inserts Metric 1.0 x D

Made from high-grade CrNi-steel, temperature and corrosion resistant.
Used to repair a stripped threaded hole or to provide durable threaded holes in soft materials like aluminium and magnesium. Applied in automotive, machine building, mechanical engineering as well as space and aviation industries.



Article No.	d1 Metric	p	l1	Packed pcs
39V3890300	M3	0,5	1xD	25
39V3890400	M4	0,7	1xD	25
39V3890500	M5	0,8	1xD	25
39V3890600	M6	1,0	1xD	25
39V3890700	M7	1,0	1xD	25

Article No.	d1 Metric	p	l1	Packed pcs
39V3890800	M8	1,25	1xD	25
39V3891000	M10	1,5	1xD	25
39V3891200	M12	1,75	1xD	25
39V3891400	M14	2,0	1xD	10
39V3891600	M16	2,0	1xD	10



Coil Thread inserts Metric 1.5 x D

Article No.	d1 Metric	p	l1	Packed pcs
39V3890301	M3	0,5	1,5xD	25
39V3890401	M4	0,7	1,5xD	25
39V3890501	M5	0,8	1,5xD	25
39V3890601	M6	1,0	1,5xD	25
39V3890701	M7	1,0	1,5xD	25
39V3890801	M8	1,25	1,5xD	25
39V3891001	M10	1,5	1,5xD	25

Article No.	d1 Metric	p	l1	Packed pcs
39V3891201	M12	1,75	1,5xD	25
39V3891401	M14	2,0	1,5xD	10
39V3891601	M16	2,0	1,5xD	10
39V3891801	M18	2,5	1,5xD	10
39V3892001	M20	2,5	1,5xD	10
39V3892401	M24	3,0	1,5xD	10



Coil Thread inserts Metric 2,0 x D

Article No.	d1 Metric	p	l1	Packed pcs
39V3890302	M3	0,5	2xD	25
39V3890402	M4	0,7	2xD	25
39V3890502	M5	0,8	2xD	25
39V3890602	M6	1,0	2xD	25
39V3890702	M7	1,0	2xD	25
39V3890802	M8	1,25	2xD	25
39V3891002	M10	1,5	2xD	25

Article No.	d1 Metric	p	l1	Packed pcs
39V3891202	M12	1,75	2xD	10
39V3891402	M14	2,0	2xD	10
39V3891602	M16	2,0	2xD	10
39V3891802	M18	2,5	2xD	10
39V3892002	M20	2,5	2xD	10
39V3892402	M24	3,0	2xD	10



Coil Thread inserts Metric 2,5 x D

Article No.	d1 Metric	p	l1	Packed pcs
39V3890303	M3	0,5	2,5xD	25
39V3890403	M4	0,7	2,5xD	25
39V3890503	M5	0,8	2,5xD	25
39V3890603	M6	1,0	2,5xD	25
39V3890703	M7	1,0	2,5xD	25
39V3890803	M8	1,25	2,5xD	25
39V3891003	M10	1,5	2,5xD	25

Article No.	d1 Metric	p	l1	Packed pcs
39V3891203	M12	1,75	2,5xD	10
39V3891403	M14	2,0	2,5xD	10
39V3891603	M16	2,0	2,5xD	10
39V3891803	M18	2,5	2,5xD	10
39V3892003	M20	2,5	2,5xD	10
39V3892403	M24	3,0	2,5xD	10



Coil Thread inserts Metric 3,0 x D

Article No.	d1 Metric	p	l1	Packed pcs
39V3890304	M3	0,5	3xD	25
39V3890404	M4	0,7	3xD	25
39V3890504	M5	0,8	3xD	25
39V3890604	M6	1,0	3xD	25
39V3890704	M7	1,0	3xD	25
39V3890804	M8	1,25	3xD	25
39V3891004	M10	1,5	3xD	25

Article No.	d1 Metric	p	l1	Packed pcs
39V3891204	M12	1,75	3xD	10
39V3891404	M14	2,0	3xD	10
39V3891604	M16	2,0	3xD	10
39V3891804	M18	2,5	3xD	10
39V3892004	M20	2,5	3xD	10
39V3892404	M24	3,0	3xD	10



Coil Thread inserts Metric 1,5 x D as set M5 - M12

Contains:
1 x drill bit $\phi 5,2$ - $\phi 6,3$ - $\phi 8,3$ - $\phi 10,4$ and $\phi 12,4$ mm. Bottom tap M5, M6, M8, M10 and M12.
Installation handle: No. 8, 9, 11, 13 and 15. Tang breaker No. 8, 9, 11, 13 and 15.
25x Coil inserts M5, M6, M8 and M10, 10x coil inserts M12.

Article No.	Description	IMPA
39V3969001	Coil Thread repair set Metric M5-M12 in ABS Box	-



Coil Thread Inserts

Coil Thread inserts Metric 1,5 x D as set

Contains:

Each set contains a drill bit (till M12), a bottom tap, an installation handle, a tang breaker (till M12) and a number of Coil Thread inserts (1,5xD). Packed in an ABS carry box.



Article No.	Coil inserts	Drill bit ø	Bottom Tap	number of inserts
39V3900300	M3x0,5	3,2	M3x0,5	20
39V3900400	M4x0,7	4,2	M4x0,7	20
39V3900500	M5x0,8	5,2	M5x0,8	20
39V3900600	M6x1,0	6,3	M6x1,0	20
39V3900700	M7x1,0	7,3	M7x1,0	20
39V3900800	M8x1,25	8,3	M8x1,25	20
39V3901000	M10x1,5	10,4	M10x1,5	15

Article No.	Coil inserts	Drill bit ø	Bottom Tap	number of inserts
39V3912000	M12x1,75	12,4	M12x1,75	10
39V3914000	M14x2,0	-	M14x2,0	10
39V3916000	M16x2,0	-	M16x2,0	10
39V3918000	M18x2,5	-	M18x2,5	5
39V3920000	M20x2,5	-	M20x2,5	5
39V3924000	M24x3,0	-	M24x3,0	5



Coil Thread inserts Metric FINE 1,5 x D as set

Contains:

Each set contains a drill bit (till M12), a bottom tap, an installation handle, a tang breaker (till M12) and a number of Coil Thread inserts (1,5xD). Packed in an ABS carry box.

Article No.	Coil inserts	Drill bit ø	Bottom Tap	number of inserts
39V3960801	MF8x1,0	8,3	MF8x1,0	20
39V3961001	MF10x1,25	10,3	MF10x1,25	15
39V3961002	MF10x1,0	10,3	MF10x1,0	15
39V3961201	MF12x1,5	12,4	MF12x1,5	10

Article No.	Coil inserts	Drill bit ø	Bottom Tap	number of inserts
39V3961202	M12x1,25	12,3	M3x0,5	10
39V3961203	M12x1,0	12,3	M4x0,7	10
39V3961401	M14x1,5	-	M5x0,8	10
39V3961802	M18x1,5	-	M6x1,0	5



Coil Thread inserts BSP (G) 1,5 x D as set

Contains:

Each set contains a No. 2 center tap, a No. 3 bottom tap, an insertion spindle with hexagon drive and a number of Coil Thread inserts (1,5xD). Packed in an metal carry box.

Article No.	Coil inserts	Drill bit ø	Taps	number of inserts
39V3950125	1/8"x28	-	1/8"	10
39V3950250	1/4"x19	-	1/4"	10
39V3950375	3/8"x19	-	3/8"	10
39V3950500	1/2"x	-	1/2"	10

Article No.	Coil inserts	Drill bit ø	Taps	number of inserts
39V3950675	5/8"x14	-	5/8"	10
39V3950750	3/4"x14	-	3/4"	10
39V3950875	7/8"x14	-	7/8"	10
39V3951000	1"x11	-	1"	10



Coil Thread inserts UNC 1,5 x D as set

Contains:

Each set contains a drill bit (till 1/2"), a bottom tap, an installation handle, a tang breaker (till 1/2") and a number of Coil Thread inserts (1,5xD). Packed in an ABS carry box.

Article No.	Coil inserts	Drill bit ø	Bottom Tap	number of inserts
39V3910014	1/4"x20	6,7	1/4"	20
39V3910016	5/16"x18	8,3	5/16"	20
39V3910018	3/8"x16	9,9	3/8"	15
39V3910020	7/16"x14	11,6	7/16"	10
39V3910022	1/2"x13	13,0	1/2"	10

Article No.	Coil inserts	Drill bit ø	Bottom Tap	number of inserts
39V3910024	9/16"x12	-	9/16"	10
39V3910026	5/8"x11	-	5/8"	10
39V3910028	3/4"x10	-	3/4"	5
39V3910030	7/8"x9	-	7/8"	5
39V3910032	1"x8	-	1"	4



Coil Thread inserts UNF 1,5 x D as set

Contains:

Each set contains a drill bit (till 1/2"), a bottom tap, an installation handle, a tang breaker (till 1/2") and a number of Coil Thread inserts (1,5xD). Packed in an ABS carry box.

Article No.	Coil inserts	Drill bit ø	Bottom Tap	number of inserts
39V3920014	1/4"x28	6,6	1/4"	20
39V3920016	5/16"x24	8,2	5/16"	20
39V3920018	3/8"x24	9,8	3/8"	15
39V3920020	7/16"x20	11,5	7/16"	10
39V3920022	1/2"x20	13,0	1/2"	10

Article No.	Coil inserts	Drill bit ø	Bottom Tap	number of inserts
39V3920024	9/16"x18	-	9/16"	10
39V3920026	5/8"x18	-	5/8"	10
39V3920028	3/4"x16	-	3/4"	5
39V3920030	7/8"x14	-	7/8"	5
39V3920032	1"x12	-	1"	4



All coil thread inserts are per size separate available.
All tools, drill bits and taps are also separate available.
Contact our product specialist for all possibilities.