

## Files

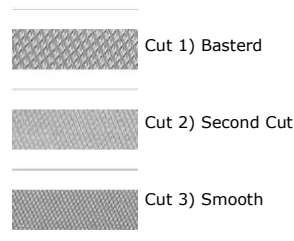
### Pferd Files

As the oldest file manufacturer in Europe, Pferd has a long history. They produce files for all kind of applications according to the highest quality standards.

#### Machinist's file hand flat model according to DIN 7261 Pferd type 1122

Consistently high stock removal rate from the tip to the tang. Long tool life. Application-oriented design. To work on aluminium, brass, bronze, cast steel, copper, Grey nodular cast iron, steel, cast steel, steels up to 1.200 N/mm<sup>2</sup> (< 38 HRC), zinc.  
Cut 1 for high rough stock removal, Cut 2 for universal deburring and finishing, Cut 3 for fine finishing. Other lengths on request available. Files without handle on request available.

Article No.	Cut	Length mm	Length Inch	Incl. handle	IMPA
440102PF	1	200	8	FH 4/1	61 43 02
440103PF	1	250	10	FH 4/1	61 43 03
440104PF	1	300	12	FH 5/1	61 43 04
440108PF	2	200	8	FH 4/1	61 43 09
440109PF	2	250	10	FH 4/1	61 43 10
440110PF	2	300	12	FH 5/1	61 43 11
440114PF	3	200	8	FH 4/1	61 43 16
440115PF	3	250	10	FH 4/1	61 43 17
440116PF	3	300	12	FH 5/1	61 43 18



#### Machinist's file hand half-round model according to DIN 7261 Pferd type 1152

Consistently high stock removal rate from the tip to the tang. Long tool life. Application-oriented design. To work on aluminium, brass, bronze, cast steel, copper, Grey nodular cast iron, steel, cast steel, steels up to 1.200 N/mm<sup>2</sup> (< 38 HRC), zinc.  
Cut 1 for high rough stock removal, Cut 2 for universal deburring and finishing, Cut 3 for fine finishing. Other lengths on request available. Files without handle on request available.

Article No.	Cut	Length mm	Length Inch	Incl. handle	IMPA
440119PF	1	200	8	FH 4/1	61 43 29
440120PF	1	250	10	FH 4/1	61 43 30
440121PF	1	300	12	FH 5/1	61 43 31
440124PF	2	200	8	FH 4/1	61 43 36
440125PF	2	250	10	FH 4/1	61 43 37
440130PF	3	200	8	FH 4/1	61 43 43
440131PF	3	250	10	FH 4/1	61 43 44



#### Machinist's file hand round model according to DIN 7261 Pferd type 1162

Consistently high stock removal rate from the tip to the tang. Long tool life. Application-oriented design. To work on aluminium, brass, bronze, cast steel, copper, Grey nodular cast iron, steel, cast steel, steels up to 1.200 N/mm<sup>2</sup> (< 38 HRC), zinc.  
Cut 1 for high rough stock removal, Cut 2 for universal deburring and finishing, Cut 3 for fine finishing. Other lengths on request available. Files without handle on request available.

Article No.	Cut	Length mm	Length Inch	Incl. handle	IMPA
440134PF	1	200	8	FH 4	61 43 57
440135PF	1	250	10	FH 4	61 43 58
440136PF	1	300	12	FH 5	61 43 59
440140PF	2	200	8	FH 4	61 43 64
440141PF	2	250	10	FH 4	61 43 65
440146PF	3	200	8	FH 4	61 43 71
440147PF	3	250	10	FH 4	61 43 72



#### Machinist's file hand square model according to DIN 7261 Pferd type 1142

Consistently high stock removal rate from the tip to the tang. Long tool life. Application-oriented design. To work on aluminium, brass, bronze, cast steel, copper, Grey nodular cast iron, steel, cast steel, steels up to 1.200 N/mm<sup>2</sup> (< 38 HRC), zinc.  
Cut 1 for high rough stock removal, Cut 2 for universal deburring and finishing, Cut 3 for fine finishing. Other lengths on request available. Files without handle on request available.

Article No.	Cut	Length mm	Length Inch	Incl. handle	IMPA
440153PF	1	200	8	FH 4	61 43 85
440154PF	1	250	10	FH 4	61 43 86
440158PF	2	200	8	FH 4	61 43 92
440159PF	2	250	10	FH 4	61 43 93
440164PF	3	200	8	FH 4	61 44 02
440165PF	3	250	10	FH 4	61 44 03



### Extra Information

Many more files on request available. Contact our product specialists for more information.

## Files

### Machinist's file hand three square model according to DIN 7261 Pferd type 1132

Consistently high stock removal rate from the tip to the tang. Long tool life. Application-oriented design. To work on aluminium, brass, bronze, cast steel, copper, Grey nodular cast iron, steel, cast steel, steels up to 1.200 N/mm<sup>2</sup> (< 38 HRC), zinc. Cut 1 for high rough stock removal, Cut 2 for universal deburring and finishing, Cut 3 for fine finishing. Other lengths on request available. Files without handle on request available.

Article No.	Cut	Length mm	Length Inch	Incl. handle	IMPA
440170PF	1	200	8	FH 4	61 44 16
440171PF	1	250	10	FH 5	61 44 17
440176PF	2	200	8	FH 4	61 44 23
440177PF	2	250	10	FH 5	61 44 24
440182PF	3	200	8	FH 4	61 44 30
440183PF	3	250	10	FH 5	61 44 31



Cut 1) Basterd



Cut 2) Second Cut



Cut 3) Smooth



### Machinist's files as set according to DIN 7261 in plastic pouch Pferd

Consistently high stock removal rate from the tip to the tang. Long tool life. Application-oriented design. To work on aluminium, brass, bronze, cast steel, copper, Grey nodular cast iron, steel, cast steel, steels up to 1.200 N/mm<sup>2</sup> (< 38 HRC), zinc. All including ergonomic comfort handle. Cut 1 for high rough stock removal, Cut 2 for universal deburring and finishing, Cut 3 for fine finishing.

Article No.	Type	Description	IMPA
440200	520WR	5 pcs. Cut 1, 200mm type 1112, 1142, 1152, 1162, 1552 (type 1552 is for wood, halfround)	-
440201	531WR	5 pcs. Cut 1, 200mm type 1112, 1132, 1142, 1152, 1162	-
440202	532WR	5 pcs. Cut 2, 200mm type 1112, 1132, 1142, 1152, 1162	-
440203	533WR	5 pcs. Cut 3, 200mm type 1112, 1132, 1142, 1152, 1162	-
440204	541WR	5 pcs. Cut 1, 250mm type 1112, 1132, 1142, 1152, 1162	-
440205	542WR	5 pcs. Cut 2, 250mm type 1112, 1132, 1142, 1152, 1162	-
440206	543WR	5 pcs. Cut 3, 250mm type 1112, 1132, 1142, 1152, 1162	-
440207	551WR	5 pcs. Cut 1, 300mm type 1112, 1132, 1142, 1152, 1162	-
440208	552WR	5 pcs. Cut 2, 300mm type 1112, 1132, 1142, 1152, 1162	-
440209	553WR	5 pcs. Cut 3, 300mm type 1112, 1132, 1142, 1152, 1162	-



### File handles Pferd FH Series Ergonomic Comfort

Protects hands against sharp edges and corners, ergonomic shape with optimized handle, files do not roll away, soft plastic on the outside with a hard, stable inner part. Without plasticizer. Optimum user comfort.

Article No.	Type	Description	IMPA
440265	FH 2	110mm for key files 100, 125, 150mm and saw chain files	61 45 60
440266	FH 3	110mm for all files 100, 125, 150mm and saw chain files	61 45 60
440267	FH 4/1	115mm for files 200, 250mm flat and halfround	61 45 61
440268	FH 4	115mm for files 200, 250mm for three square 250mm FH5 is required	61 45 61
440269	FH 5/1	115mm for files 300, 350mm flat and halfround	61 45 62
440270	FH 5	115mm for files 200, 250mm three square, square, round and special shapes	61 45 61



### Key file sets second cut Pferd series 265

Cross cut for filling work. The sets contains key files suitable for a selection of different applications. Very handy design for processing of delicate components. Versatile.

Article No.	Type	Description	IMPA
440231	265K	Key file set 100mm, 6 pcs. Second Cut, in metal box. With wooden handle.	-
440230	265A	Key file set 100mm, 6 pcs. Second Cut, in plastic pouch. With quick-mounting handle.	-



### Extra Information

Many more files on request available. Contact our product specialists for more information.

## Files

### Precision Needle Files Pferd type 266

Precision needle files Swiss Cut in plastic pouch. Ideal for working on very small surfaces, cut outs, geometries, profiles and radii. Can be used with or without a needle file handle thanks to the tang shape. For steels up to 1.200 N/mm<sup>2</sup> (< 38 HRC). For deburring and finishing.



Article No.	Type	Description	IMPA
440232	266/16P	Needle File set 12 pcs, Swiss Cut 1 medium length 160mm in plastic pouch	61 45 40
440233	266/18P	Needle File set 12 pcs, Swiss Cut 0 coarse length 180mm in plastic pouch	-
440234	266/20P	Needle File set 12 pcs, Swiss Cut 0 coarse length 200mm in plastic pouch	-



### Precision Needle Files Pferd type NFB 2492

Precision needle files Swiss Cut in plastic box. Ideal for working on very small surfaces, cut outs, geometries, profiles and radii. Can be used with or without a needle file handle thanks to the tang shape. For steels up to 1.200 N/mm<sup>2</sup> (< 38 HRC). For deburring and finishing.

Article No.	Type	Description	IMPA
440235	NFB 2492/H1	Needle File set 12 pcs, Swiss Cut 1 medium length 140mm in plastic box	61 45 40
440236	NFB 2492/H2	Needle File set 12 pcs, Swiss Cut 2 medium-fine length 140mm in plastic box	61 45 41
440237	NFB 2493/H1	Needle File set 12 pcs, Swiss Cut 1 medium length 160mm in plastic box	61 45 40
440238	NFB 2493/H2	Needle File set 12 pcs, Swiss Cut 2 medium-fine length 160mm in plastic box	61 45 41



### Quick Mounting Handle Pferd SH 220

Quick-mounting handle plastic 90mm for small tang files, for needle file dia 3-3,75mm. Reliably clamps the file tangs into the handle by simply twisting the two halves of the handle. Suitable for file key file and needle file lengths of 140, 160, 180 and 200mm.

Article No.	Type	Description	IMPA
440239	SH220	Needle- / Key File handle plastic Quick-mounting	61 45 62



### Scratch brush for file Pferd HBF 10

The file brush effortlessly cleans chips from a clogged file. The brush has a robust wooden handle with wear-resistant wire filament. Long tool life through use of PFERD special wire. Easy to clean. Diameter of the filament is 0.15mm, filament length 7mm. Minimum order quantity = 5 pieces!!

Article No.	Type	Description	IMPA
440250	HBF 10	File scratch brush 232mm length ( 9.1/8" ).	-



### Extra Information

Many more files on request available. Contact our product specialists for more information.