

Vices

Parallel Bench Vices with Pipe Jaws Fixed version Ega Master

Knurled jaws for a better grip (interchangeable) 44-55 HRC. Heat treated for increased strength. Perfect alignment relative to longitudinal axis. With Pipe Jaws 40-48 HRC. Force up to 50.000 N "Forged Type". With a practice and wide area sweetspot. Optional adaptable swivel base. Swivel lever allows a smooth shift.



Article No.	Width in inch	Opening in mm	Pipe OD in inch	Force in N	Weight in kg	IMPA
24E57619	4	100	1/4-1.1/4	15000	7	61 37 74
24E57620	5	150	1/4-1.1/2	25000	11	61 37 76
24E57621	6	200	1/4-1.1/2	35000	17	61 37 77
24E57622	7	225	1/2-3	50000	27	61 37 78



Parallel Bench Vices with Pipe Jaws with Swivel base Ega Master

Same as above but with swivel base.

Article No.	Width in inch	Opening in mm	Pipe OD in inch	Force in N	Weight in kg	IMPA
24E57624	4	100	1/4-1.1/4	15000	8	61 37 86
24E57625	5	150	1/4-1.1/2	25000	12	61 37 87
24E57626	6	200	1/4-1.1/2	35000	18	61 37 87
24E57627	7	225	1/2-3	50000	29	-



Separate Swivel Base and Interchangeable jaws Ega Master

Article No.	Description	IMPA	Article No.	Description	IMPA
24E86580	Swivel base 4"	61 37 89	24E86584	Jaws 4"	-
24E86581	Swivel base 5"	61 37 89	24E86585	Jaws 5"	-
24E86582	Swivel base 6"	61 37 89	24E86586	Jaws 6"	-
24E86583	Swivel base 7"	61 37 89	24E86587	Jaws 7"	-



Parallel Bench Vices with Pipe Jaws Fixed version BAHCO 834V

Heavy-duty square guide bench vice. Made of high-grade cast steel. Interchangeable surface hardened jaws. Hardened pipe-gripping jaws and adjustable guide by centrally located screw. Laminated spindle thread for smooth operation. Forged and chrome plated spindle with safety rubber rings. Oversized polished anvil. Spare jaws and spindle 6072M and 6070H available. Standards UNE 16598.

Article No.	Width in mm	Opening in mm	Pipe OD in mm	Total length in mm	Weight in kg	IMPA
30834V5	100	145	13,5-26,9	325	5,5	61 37 75
30834V5	125	170	21,3-76,1	402	12,4	61 37 76
30834V6	150	230	26,9-89	492	19	61 37 77
30834V7	175	250	26,9-89	551	29,4	61 37 78



Separate Swivel Base and Interchangeable jaws, pipe jaw set Bahco

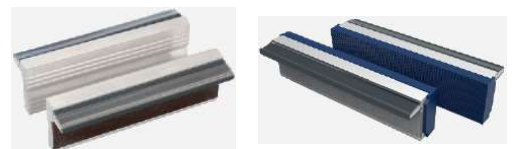
Article No.	Description	IMPA	Article No.	Description	IMPA
30833SB4	Swivel base 100	61 37 89	306072M1000	Jaws 100mm	-
30833SB5	Swivel base 125	61 37 89	306072M1250	Jaws 125mm	-
30833SB6	Swivel base 150	61 37 89	306072M1500	Jaws 150mm	-
30833SB7	Swivel base 175	61 37 89	306072M1750	Jaws 175mm	-
Article No.	Description	IMPA			
30833PJ4	Pipe Jaws 100	-			
30833PJ5	Pipe Jaws 125	-			
30833PJ67	Pipe Jaws 150/175	-			



Protective vice jaws Bahco

Aluminium for clamping rough- or medium-finished machined work piece. Impact-resistant extruded polycarbonate PC. Hardened aluminium offers superior corrosion resistance. Extremely powerful neodymium magnetic strip to fix the jaw in the vice.
Polyurethane for clamping of flat parts with very delicate details. Shore hardness A82. Manufactured fro, special flexible PU material which returns to original shape after deformation. PU jaws with cross serrations. Extremely powerful neodymium magnetic strip to fix the jaw in the vice.

Article No.	Description	IMPA	Article No.	Description	IMPA
30833AJ4	Alu jaws 100mm	61 37 91	30833FJ4	PU jaws 100mm	-
30833AJ5	Alu jaws 125mm	61 37 92	30833FJ5	PU jaws 125mm	-
30833AJ6	Alu jaws 150mm	61 37 93	30833FJ6	PU jaws 150mm	-



Extra Information

Many other possibilities available. Contact our product specialists for more information.

Vices

Round Guide Portable Bench Vices with interchangeable jaws BAHCO 834V-2

Ideal for smaller projects, portable in order to quickly and easily move.
Made of high-grade cast steel. Comes with swivel base.
Spare jaws and spindle available 6040M.
Can be easily fixed to a table.



Article No.	Width in mm	Opening in mm	Pipe OD in mm	Total length in mm	Weight in kg	IMPA
30834V2	63	54	NA	220	4,8	61 37 67

Interchangeable jaws for Vice 834V-2

Article No.	Description	IMPA
306040M0630	Spare jaws set 6040M0630	-



Pipe Vice Ega Master

The swivel opening provides a quick and easy positioning of the elements to be gripped.
The hardness of the jaws is specially controlled to get the perfect and testing grip of the pipe 50-60 HRC. Body is made from malleable cast iron. Spindle and jaws from special steel.
The body is epoxy powder coated in red RAL-2002 semi-texturized. Jaws with a black finish.
According to UNE 16549 GGG-C-711



PORTABLE PIPE VICE

The 24E61199 is a portable version of the 24E61202. Easy clamping to a table.

Article No.	Opening in inch	Opening in mm	Weight in kg	IMPA
24E61202	1/8 - 2	10 - 60	4	61 37 55
24E61204	1/8 - 3	10 - 89	8	61 37 56
24E61205	1/8 - 4	10 - 114	12	61 37 58
24E61199	1/8 - 2	10 - 60	5,5	61 37 59

Pipe Vice replacement jaws Ega Master

The top jaw and bottom jaws are separate available. They are easy to exchange in case of.

Article No.	Description	IMPA
24E64260	Bottom jaw set 2"	-
24E64261	Top jaw 2"	-

Article No.	Description	IMPA
24E64352	Bottom jaw set 3"	-
24E64353	Top jaw 3"	-

Article No.	Description	IMPA
24E64258	Bottom jaw set 4"	-
24E64259	Top jaw 4"	-

Tripot stand with chain vice 6" Ega Master

For working with large pipes due to the big size of the upper plate and also to fastening high volume tools through the holes in the base.
Inward foldable legs for easy transport. With 3 legs which provides maximum stability. In order to permit free movement of work the press base overhangs between front legs.
Working bench of aluminium, chain and jaw of special steel. Chains 44-48 HRC, Axes 50-54 HRC, Jaw 55-60 HRC. Working bench epoxy powder painted in red color RAL-2002 semi-texturized. Legs epoxy powder painted in color grey with hammer tone. Jaw black oxide.

Article No.	Opening in inch	Opening in mm	Weight in kg	IMPA
24E61200	1/8 - 6	10 - 170	21	61 37 63



Portable workbench Ega Master 61197

Heavy duty portable work bench with thick wooden top.
Frame epoxy powder coated in color red RAL-2002.
Easy for mounting a portable vice on top. Dimensions 710x450x825 LxWxH (mm).

Article No.	Description	IMPA
24E61197	Portable workbench Ega Master	-

Multifunctional portable vice Stanley 1-83-069

Adjustable and lockable swivel. Can rotate 360°.
Extremely handy due to many lockable positions.
Constructed from casted aluminium - light weight but strong and durable. Body of cast iron.
Maximum clamping force 226 kg.

Article No.	Width in mm	Opening in mm	Weight in kg	IMPA
290485	84	71	1,6	-

