USER MANUAL FOR EXPLOSION PROTECTED CONTROL UNITS TYPE SKX 16 I, SKX 18 I AND SKX 20 I

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1. MANUFACTURER

TEP Ex d.o.o.Prilaz dr. Franje Tuđmana 6HR-49210 ZABOKTelefon:+385 49 222 900Internet:www.tepex.hr

2. GENERAL SAFETY INFORMATION'S



The user manual contains basic information about the product. Mounting, installation, usage and maintenance should be carried out under this user manual to provide and ensure safe operation within the nominal characteristics. This user manual complement national Regulation and Standards. The responsible person shall ensure their implementation. Failure off implement this user manual can reduce explosion protection and endanger people, property and the environment. Any improper and illegal actions as well as non-compliance with the provisions of this user manual excludes all responsibility by manufacturer side.

Before installation/commissioning:

- Carefully read all instructions,
- Execute proper training of responsible personnel,
- Check that the contents of these instructions is fully understandable by the responsible personnel,
- Make sure that all the requirements and national Regulations as well as all special security measures are applied.

In lack of understanding:

- Contact the manufacturer.

During operation:

- Ensure that this user manual and other work instructions are available to the responsible staff at all times,
- Check the implementation of these instructions and all other safety user's instructions.

3. PURPOSE

Explosion protected control units type SKX .. I / SRU -, are intended for distribution, control and signaling circuits in areas with potentially explosive atmosphere of gases, vapors and dusts in hazardous areas 1, 2, 21, 22 in accordance with EN 60079-10-1 / -2: 2009

4. SUKLADNOST PROIZVODA

Control unit design complies with EN 60947-1 / A1, EN 60947-5-1: 2004 / C1 / A1, EN 60947-5-5, EN 60204 / C1 and all other related standards.

The product is compliant with the Regulations on equipment and protective systems intended for use in potentially explosive atmospheres.

The product complies with the ATEX Directive 94/9 EC and standards:

- EN 60079-0: 2012 / A11: 2013
- EN 60079-1: 2007,
- EN 60079-7: 2007,
- EN 60079-11: 2012,
- EN 60079-18: 2009,
- EN 60079-31: 2014.

The product has been developed, manufactured and tested according to the existing state of technique accordance with the standards EN 9001:2008 and EN ISO / IEC 80079-34:2011

The product complies with the ATEX Directive 94/9 EC.

The product is compliant with LV Directive 2006/95 EC.

The product is compliant with RoHS Directive 2011/65 EU.

The product complies with the EMC Directive 2004/108 EC.

5. DEGREE OF PROTECTION AND TECHNICAL DATA

Certificate:	EXA 15 AT	TEX 0036		
Marking:	C € 0722			
Category and explosion protection:		II 2G Ex d e mb ia/ib IIC T4T6 Gb II 2D Ex tb IIIC T80°C Db		
Ambient temperature:	$-20^{\circ}C \le T_a \le$	≤ +40°C or -20°C	$\leq T_a \!\leq\! +50^{\circ} C$	
Mechanical protection:	IP 66			
Resistance to shock:	IK 09			
Class of protection:	I (PE - prot	ective earthing)		
Rated insulation voltage Ui:	- up to 690	V		
Rated operating voltage Ue:	- up to 690 V, depending on the equipment installed		l	
Maximum safe voltage for Ex i terminal blocks Um:	- 60 V peak			
	I _{th}	Connection Cable H07Z-K	Temper	ature class
Rated thermal current Ith:			$\begin{array}{c} -20^{\circ}C \leq T_{a} \leq +40^{\circ}C \\ T6 \\ T6 \\ T5 \\ T5 \\ T4 \\ T4 \\ T4 \end{array}$	$\begin{array}{c} -20^{\circ}C{\leq}T_{a}{\leq}{+}50^{\circ}C\\ T6\\ T5\\ T4\\ T4\\ T4\\ T4\\ T4\\ T4\\ T4\end{array}$
Terminal for internal grounding of housing and cover:	- M5 screw terminals for mechanical lugs 5 DIN 46234			
Terminal for external grounding:	- Saddle clamp max. 16mm ² s (r), f			
Screw cover:	 Combi screw M5x25 / 10 - Z4 A2 ISO 7045 with baseplate A2 4,5 DIN 6905 Tightening torque of 3.0 Nm 			
Cable glands:	- Pressure torque of the nuts and glands of the body depending on the size according to the manufacturer's instructions			
Mounting dimensions:	 with screw kit M6x16 din. at the carrier of the housing in the tops of the rectangle: SKX 16 I: 255 x 257 mm (330 x 152 mm) SKX 18 I: 355 x 327 mm (430 x 252 mm) SKX 20 I: 555 x 427 mm (630 x 352 mm) 			

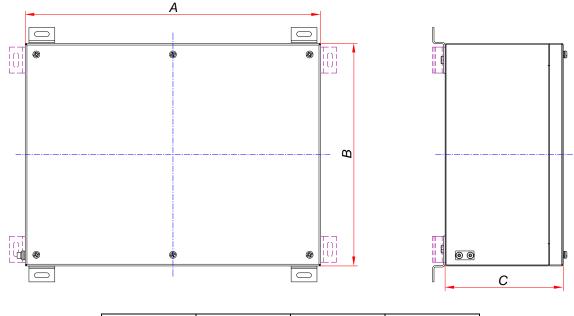
6. TYPE

Control combinations SKX 16 I, SKX 18 I, SKX 20 I are the product configured according to customer demand.

Type designation consists of a basic type designation - SKX 16 I, SKX 18 I, SKX 20 I - and SRU number that represents the number of production and assigns to the increment, for example.

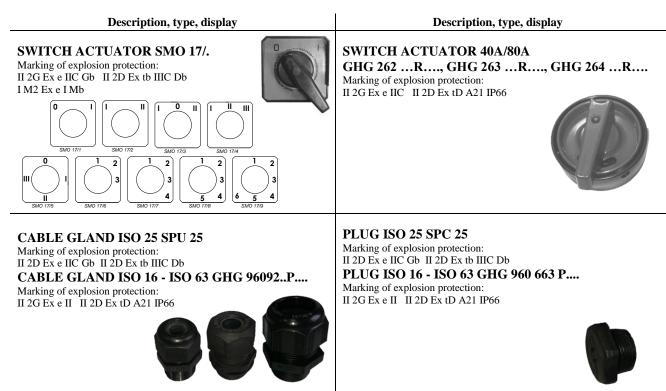
- SKX 18 I / SRU - 1280 - managing the combination of the housing MMK 403016 performed by production number 1280th.

7. DIMENSIONS OF CONTROL UNITS (without cable glands)



	A[mm]	B[mm]	C[mm]
SKX 16 I	300	200	120
SKX 18 I	400	300	160
SKX 20 I	600	400	160

8. ACTUATOR/INDICATOR COMPONENTS:



CABLE GLAND ISO 16 - ISO 63 FGA1 – FGA4 Marking of explosion protection: II 2G Ex e II II 2D Ex tD A21 IP66/67



MEASURING INSTRUMENT SAM 72

Marking of explosion protection: II 2G Ex e IIC Gb II 2D Ex tb IIIC Db I M2 Ex e I Mb



Tip SPO 01/. **PUSH BUTTON MUSHROOM-HEAD PUSHBUTTON ACTUATOR** SPO 01/01 0 ACTUATOR (EMERGENCY-STOP) SPO 01/02 I SPO 01/. GHG 410 1905 R0005 ш SPO 01/03 Marking of explosion protection: Marking of explosion protection: II 2G Ex e II ÎI 2D Ex tD A21 IP66 II 2G Ex e IIC Gb RED SPO 01/04 II 2D Ex tb IIIC Db SPO 01/05 GREEN WHITE SPO 01/06 SPO 01/07 START STOP SPO 01/08 SPO 01/09 ON SPO 01/10 OFF

FRONT ELEMENT OF SIGNAL LAMP SPO 02/. Marking of explosion protection: II 2G Ex e IIC Gb II 2D Ex th IIIC Db



Tip SPO 02/.

 SPO 02/01
 RED

 SPO 02/02
 GREEN

 SPO 02/03
 YELLOW

 SPO 02/04
 TRANSPARENT

POTENTIOMETER ACTUATOR GHG 410 1944 R0010

Marking of explosion protection: II 2G Ex e II II 2D Ex tD A21 IP66



KEY-OPERATED PUSHBUTTON ACTUATOR GHG 410 1904 R0012 Marking of explosion protection: II 2G Ex e II II 2D Ex tD A21 IP66



KEY-OPERATED MUSHROOM-HEAD PUSHBUTTON ACTUATOR (EMERGENCY-STOP) GHG 410 1906 R0005 Marking of explosion protection: II 2G Ex e II II 2D Ex tD A21 IP66



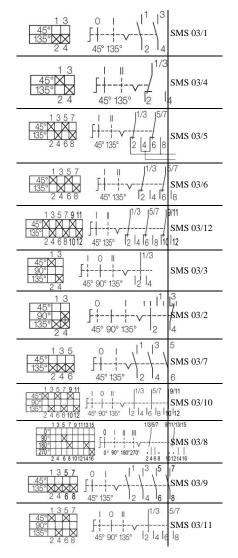
9. BUILD-IN COMPONENTS:

Description, type, display	Description, type, display
MAIN CONTROL SWITCH 40A/80A GHG 263R, GHG 264R Marking of explosion protection: II 2G Eex de ia/ib IIC I M2 Eex de ia/ib I	MCB - MINIATUR CIRCUIT BRAKER 1p/2p/3p/4p,B/C, 0,5-40A, 6/10 kA, SIA 100 XX, 200XX, 300 XX, 400 XX Marking of explosion protection: II 2G Ex de IIC
RESIDUAL CURRENT CIRCUIT BREAKERS 2p/4p 25/40/63 A, 30 mA, 10 kA with or without auxiliary contact FSS 200 XX, 400 XX, 210 XX, 410 XX Marking of explosion protection: II 2G Ex d e IIC Gb	BUILD IN SOCKET 16 A (3p/5p), 32A (4p) GHG 511 8306 R0001, GHG 511 5806 R0001, GHG 512 84060R0001 Marking of explosion protection: II 2D Ex tD A21 IP66 T80°C
DIGITAL INDIKATOR VEGADIS 175 Ex Marking of explosion protection: II 1G EEx ia IIC T6	SIGNAL LAMP SLP Marking of explosion protection: II 2G Ex d e IIC Gb I M2 Ex d e I Mb Rated insulation voltage: 690 V Rated voltage: 12 to 250 V AC/DC Rated current: 12 to 2,5 mA Connection terminals: 2 x 1,0 -2,5 mm2
PUSHBUTTON PBT/., PTB/. G Marking of explosion protection: II 2G Ex d e IIC Gb I M2 Ex d e I Mb Rated voltage: 690 V Rated current: 16 A Application category AC 15: 250 V/6 A 500 V/4 A Application category DC 13: 24 V/6 A 60 V/0.8 A 110 V/0.5 A Connection terminals: 2 x 1,0 - 2,5mm2 PTB/. G – gold-plated contacts For voltage up to 60 V and current from 1 mA to 200 mA $13 \begin{array}{c} 21 \\ + \\ 14 \\ 22 \\ \end{array} $	POTENCIOMETAR GHG 410 1901 R Marking of explosion protection: II 2G Ex de IIC Rated voltage: from 250 V Rated power: 1 W Rev range: 270° Scale: 0-100% Connection terminals: 2 x 1,0 - 2,5 mm2 Resistance R: 1,0 kΩ 1 \circ 1 \circ 2,2,2 kΩ 4,7 kΩ 10 kΩ 470 kΩ
MANTLE TERMINALS SL 5 Marking of explosion protection: II 2G Ex e IIC Gb Rated voltage: 400 V Rated current: 10/16 A Connection terminals: 3 x 4 mm ² , 2 x 4 mm ² + 2 x 2,5 mm ²	MANTLE TERMINALS SL 8 Marking of explosion protection: II 2G Ex e IIC Gb Rated voltage: 400 V Rated current: 10/16 A Connection terminals: 3 x 4 mm ² , 2 x 4 mm ² + 2 x 2,5 mm ²

CONTROL SWITCH SMS 03/.

Marking of explosion protection: I M2; II 2G Ex d e I/IIC Rated voltage: 690 V Rated current: 16 A Application category AC 23: 690 V/8 A Application category AC 3: 380 V/10 A Application category DC 21: 60 V/10 A 110 V/1,85 A 220 V/0,6 A Connection terminals: 2 x 1,0 - 2,5mm2





CONTROL SWITCH GHG 23. ...R....

Marking of explosion protection: II 2G Ex de IIC Rated voltage: 690 V Rated current: 10 A Application category AC 11: 230 V/10 A 500 V/6 A Application category DC 11: 24 V/2 A 230 V/0,4 A Connection terminals: 2 x 1,0 - 2,5mm²



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HRC FUSE, Ex d HOUSING 3p NH00C the base and fuse, GHG 6113001V0 Marking of explosion protection:

II 2G Ex de IIC I M2 Ex de I



MEASURING INSTRUMEN AM 72

Marking of explosion protection: II 2G Ex e II Instrument with moving iron Measuring range: n / 1 A, up to 25 A direct Overloading area: 1: 1,5

Measuring accuracy: class 2,5 Connection terminals: 2 x 1,5 - 4 mm²

Marking of explosion protection: II 2G Ex ib IIC instrument with moving-coil Measuring range: 0 - 20 mA, 4 - 20 mA Measuring accuracy: class 1,5 Overloading area: 1 : 1,2 Connection terminals: 2 x 1,5 - 4 mm² Parameters of Intrinsic Safety: $L_i = 0,1$ mH max. $C_i = 0,1$ nF max. $U_i = 30$ V max. $U_i = 150$ mA max. $U_m = 690$ V ms



MEASURING INSTRUMEN VM 72

Marking of explosion protection: II 2G Ex e mb II Instrument with moving iron Measuring range : 6 - 660 V Measuring accuracy: class 2,5 Overload range:1 : 1,5 Connection terminals: 2 x 1,5 - 4 mm2

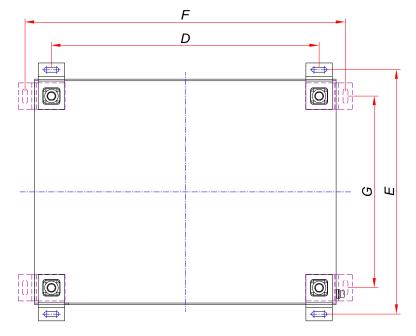
10. MOUNTING AND INSTALATION

ASSEMBLY OF TERMINAL BLOCK PON THE APPARATUS CARRIER TH 35-7.5

2 x 16 mm2 CTS16U 5 x 4 mm2 CTS16U 5 x 4 mm2 CTS4UN 5 x 4 mm2 CTS4UN RAL 5012 Screw connection terminals 2x16 mm2 or 5 x 4 mm2 on the apparatus carrier TH 35-7,5 Marking of explosion protection: II 2G II(2) D Ex e IIC Rated voltage: 630 V Rated current: 10/16 A Screw connection terminals 5 x 4 mm2 RAL on the apparatus carrier TH 35-7,5 Marking of explosion protection: II 2G Ex ia/ib IIC Maximum safe voltage: 60 V



Mounting of explosion protected control unit is done by tightening on a flat surface or wall with a screw kit M6x16 minimal on the given dimensions. The explosion protected control unit carrier can be turn in two possible positions according to the drawing.



	D[mm]	E[mm]	F[mm]	G[mm]
SKX 16 I	255	227	330	152
SKX 18 I	355	327	430	252
SKX 20 I	555	427	630	352

11. SPARE PARTS AND ACCESSORIES

- housing with cover (MMK 302012, MMK 403016, MMK 604016),
- cable glands and plugs,
- build-in components,
- actuator/indicator components.

12. INSPECTION, MAINTENANCE, REPAIR AND OVERHAUL

Inspections are carried out in accordance with EN 60079-17, general and special conditions of manufacturer and users Regulations and includes supervision of parts on which the explosion protection depends, especially:

- that the housing, cover and gasket of cover are without rupture and damage,
- that the screw of cover, cable glands, plugs and terminal are fastened with nominal torque
- that the terminals are undamaged and properly attached to a DIN rail
- that the build-in and actuator/indicator components are undamaged and properly fixed to the housing and cover, and that seals from a build-in components are intact, the screws of the connecting terminals are tightened with nominal torque,
- that the cable glands and plugs are installed in accordance with manufacturer's instructions and fasten with the nominal torque and the gaskets are undamaged.

All the repairs are performed by the manufacturer or the manufacturer's authorized personal and the original parts must be provided according to the product documentation, all in accordance with EN 60079-19.

If repair or any other procedure are performed on the product by unauthorized person, all manufacturer responsibility for the product and the warranty and the manufacturer's declaration of conformity becomes invalid.

13. STORAGE AND TRANSPORT

Storage and transport should only be made in the original packaging, as outlined in the cardboard box.

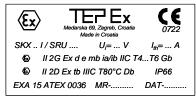
14. MANUFACTURER'S WARRANTY

The manufacturer gives guarantee on the product for a period of one year under the provisions of the Law on Obligations. This statement has the force of the guarantee list.

15. MARKING

Explosion protected control units SKX 16 I, SKX 18 I, SKX 20 I are marked:

- marking plate with technical data on the housing cover:



- warning plate on the housing cover:

WARNING
DO NOT OPEN WHEN ENERGIZED
DO NOT OPEN WHEN AN EXPLOSIVE ATMOSPHERE IS PRESENT

- marking label with technical data in the housing:



- ¹⁾ type code of the explosion protected control unit,
- ²⁾ technical data of fitted equipment,
- ³⁾ correct explosion protection marking depending on the correct version of the fitted explosion protected elements,
- ⁴⁾ MR manufacturer marking (product number),
- ⁵⁾ manufacturing date (month / year).