

### Wencon Cream

The basic multipurpose epoxy compound for repair and rebuilding of deteriorated metal parts.

- Wide range of applications
- Strong adhesion to all metal surfaces
- Low curing temperature
- Simple mixing and application
- Fully machinable

Wencon Cream is a basic two-component, epoxy compound with a wide range of applications for repair and rebuilding of worn, damaged, cracked and corroded metal parts.

Typical applications are corroded tanks, pump housings, impellers, valves, pipes, flange faces, roller bearing seats, worn shafts, hydraulic rams and heat exchangers. Wencon Cream is also excellent as a filling compound.

Wencon Cream exhibits many of the characteristics of metals, which together with outstanding adhesion to all metallic surfaces makes the repair compound highly suitable for repair of corroded and worn metals.

Wencon Cream is non conducting and can therefore not corrode or bi-metallic corrode. After curing the compound is resistant to oil, water, saltwater and most diluted acids and a range of solvents. Heat resistance ranges from 60° C (140° F) in corrosive and heavy load environments and up to 250° C (482°F) when applied as a filling compound.

Wencon Cream can be machined, drilled and worked like metal after curing. The compound has a paste consistency and is easily applied by spatula also to vertical surfaces.

Wencon products are designed to be simple to use and cost effective. Easy mixing ratios (1:1 by volume) reduce waste to a minimum and high specific volumes give high coverage rates.

**Product numbers:**

No. 1010 Wencon Cream, 1 kg (2,2 lb) unit

**IMPA no.**

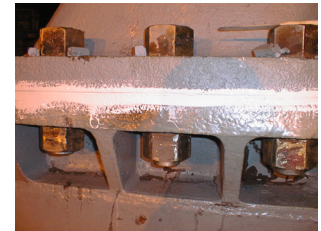
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**ISSA no.**

75.553.20



No. 4 - 01.04.2013



## General description

Two component solvent free paste consistency epoxy repair compound.

## Surface preparation

The surface must always be clean and degreased

*Applying to new steel surface:*

- shot blasting to SA 2,5
- if shot blasting is not possible use grinding
- after grinding the surface must be degreased with Wencon Cleaner

*Repairing old steel surface:*

- shot blasting to SA 2,5
- sweat out water and salts
- shot blasting to SA 2,5 again
- profile 75 microns

## Mixing Ratio

Mix by volume 1:1. Mix until an even colour is obtained.

## Applying

Wencon Cream can be applied by spatula.

## Pot Life

Depending on amount mixed and temperature. Mixed in small amounts, the pot life is approximately 30-60 minutes at 20°C (68°F)

## Curing time

Curing will take place in 10-15 hours at 20°C (68°F)

## Reduced curing time with infrared

This product is tested with and suitable for infrared curing. Curing with infrared radiation can reduce curing time significantly. Result can vary, depending on circumstances and equipment used.

## Machine-ability

After curing the product can be machined just like metal

## Technical Data

Hardness Shore D: 75 (DIN 53505)

Tensile strength: 14,3 N/mm<sup>2</sup> - 2035 p.s.i. (DIN 53454)

Compressive strength:

Modulus of elasticity: 1689 N/mm<sup>2</sup> - 240,000 p.s.i. (DIN 53454)

Rcrack: 58 N/mm<sup>2</sup> -8,500 p.s.i. (DIN 53454)

Adhesion to steel: 14,40 N/mm<sup>2</sup>

## Specific volume

775 ccm per kilogramme (49,5 cu inch/kg)

## Temperature Resistance

Corrosion: 60°C (140° F)

Light load: 120°C (248°F)

As filler: 250°C (482°F)

## Chemical Resistance

The compound is resistant to oil, water, saltwater and most diluted acids and alkalis as well as a range of solvents.

## Shelf life

@ 20°C (68°F) : 3 years

## Handling Precautions

Read the instructions for use and the Material Safety Data Sheet.