

Certificate No: **TAK00001K2** Revision No: **1** 

This is to certify: That the Polymer Repair System

with type designation(s) Wencon Standard Products: -Wencon Coating, -Wencon Cream, -Wencon Rapid, -Wencon Putty

Issued to

### Wencon ApS Bogense, Syddanmark, Denmark

is found to comply with DNV rules for classification – Ships

#### **Application** :

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites. Each repair shall be carried out in accordance with Manufacturer's instructions, approved by DNV, and under surveillance of DNV, when deemed applicable.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at Høvik on 2022-03-30

This Certificate is valid until **2024-04-30**. DNV local station: **Fredericia Fleet In Service** 

Approval Engineer: Gisle Hersvik



for **DNV** 

Digitally Signed By: Gustav Heiberg Location: Høvik, Norway Signing Date: 01.04.2022 Contact Info: +47 67579900

Gustav Heiberg Head of Section

This Certificate is subject to terms and conditions overleaf. Any significant change in design or construction may render this Certificate invalid. The validity date relates to the Type Approval Certificate and not to the approval of equipment/systems installed.

LEGAL DISCLAIMER: Unless otherwise stated in the applicable contract with the holder of this document, or following from mandatory law, the liability of DNV AS, its parent companies and their subsidiaries as well as their officers, directors and employees ("DNV") arising from or in connection with the services rendered for the purpose of the issuance of this document or reliance thereon, whether in contract or in tort (including negligence), shall be limited to direct losses and under any circumstance be limited to 300,000 USD.





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## **Product description**

Wencon Standard Products:

- o Wencon Coating
- o Wencon Cream
- o Wencon Rapid
- o Wencon Putty

The listed products are commonly used for Temporary and Permanent Maintenance tasks, but also proves useful for a range of Emergency Repairs in Dry surroundings and environments.

The products are not intended for tasks where Wet, Hot or Harsh Abrasion surroundings and environment is a part of the task.

#### Application/Limitation

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites.

- Repair and/or protection against bimetallic corrosion and erosion/corrosion attacks in pumps, valves, filters, pipes, tanks, coolers, etc.
- Creating fixture and preventing future corrosion in the seats for rudder stock bushing, rudder heel bushing, rudder cone assembly, rudder pintle bushing, rudder pintle cone, stern tube, etc.
- Composite wrap for piping lines transferring oil, fresh & sea water, diluted acids & solvents, etc.

## Repair activities for components which affect or might affect the Class of the ship, have to be reported in advance to DNV.

Installation only in accordance with DNV Rules and Manufacturer's work instructions.

For limitations as to environmental conditions and exposure to chemicals, confer manufacturer's instructions.

The maximum working temperature shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

An adequate curing shall be proven by a Shore D test. The hardness shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

The lifetime and the performance of a repair is, apart from the procedure of application of the system, dependent on the service environment, imposed mechanical loads and deformations and may vary significantly from case to case. A careful assessment of the expected reliability of the repair shall always be carried out by the DNV surveyor and the manufacturer's representative with due regard to the service requirements and the requirements to the reliability of the component to be repaired.

The system has limited or no resistance to exposure to fire. Requirements to the performance of the repair under fire shall be carefully evaluated by the DNV surveyor and the manufacturer's representative.

Any significant changes in design and/or quality of the material will render the approval invalid.

#### Planning and execution of repair:

Each repair shall be carried out in close co-operation with the DNV surveyor:

- The surveyor shall be informed about and participate in (if required by the surveyor) the planning of the repair.
- When required by the surveyor, the surface preparation shall be witnessed and/or the finally prepared surfaces shall be made available for inspection and approved by the surveyor.
- When required by the surveyor, the application of the system and curing shall be witnessed by the same.
- When required by the surveyor, other operations shall be witnessed and approved by the surveyor.
- When required by the surveyor, the final condition of the repair shall be approved by the same.

- 1. Application for Type Approval of 2021-12-09.
- 2. Assessment Report from DNV GL Fredericia of 2019-04-29.
- 3. Application for Type Approval of 2019-04-15.
- 4. TDS



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## Experiences **Tests carried out**

MSDS

5.

6.

Type Testing carried out in accordance with Type Approval documentation.

#### Marking of product

All components of the system are to be marked with manufacturer's name, type designation, date of fabrication and shelf life or expiry date. In addition, the following documentation shall be submitted with the product:

- Product specification.
- Specification of range of application and limitations. \_
- Detailed procedures for surface preparation. \_
- Detailed procedures for application. \_
- Detailed procedures for curing. \_
- Hazards and precautions to be taken with regard to occupational safety.

The marking is to be carried out in such a way that it is visible, legible and indelible. The marking of product is to enable traceability to the DNV Type Approval Certificate.

#### **Periodical assessment**

The scope of the Periodical Assessment is to verify that the conditions stipulated for the Type Approval is complied with and that no alterations are made to the product design or choice of materials.

Periodical assessments (for Certificate Retention / Certificate Renewal) shall be performed according to DNV-CP-0338.

This certificate is only valid if required Periodical assessments are carried out with satisfactory results. To check the validity of this certificate, please look it up in https://approvalfinder.dnv.com



Certificate No: **TAK00001K3** Revision No: **1** 

This is to certify: That the Polymer Repair System

with type designation(s) Wencon Under Water Products: -Wencon UW Coating, -Wencon UW Cream, -Wencon UW Putty, -Wencon Pipe Tape

Issued to

### Wencon ApS Bogense, Syddanmark, Denmark

is found to comply with DNV rules for classification – Ships

#### **Application** :

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites. Each repair shall be carried out in accordance with Manufacturer's instructions, approved by DNV, and under surveillance of DNV, when deemed applicable.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at Høvik on 2022-03-30

This Certificate is valid until **2024-04-30**. DNV local station: **Fredericia Fleet In Service** 

Approval Engineer: Gisle Hersvik



#### for DNV

Digitally Signed By: Gustav Heiberg Location: Høvik, Norway Signing Date: 01.04.2022 Contact Info: +47 67579900

Gustav Heiberg Head of Section

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262.1-030415-3 TAK00001K3

#### **Product description**

Wencon Under Water Products:

- o Wencon UW Coating
- o Wencon UW Cream
- o Wencon UW Putty
- o Wencon Pipe Tape

The listed products are commonly used targeting on Temporary Solutions and Emergency Repairs in wet surroundings and environments, because its excellent adhesion under water and on high moisture surfaces.

### Application/Limitation

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites.

- Repair and/or protection against bimetallic corrosion and erosion/corrosion attacks in pumps, valves, filters, pipes, tanks, coolers, etc.
- Creating fixture and preventing future corrosion in the seats for rudder stock bushing, rudder heel bushing, rudder cone assembly, rudder pintle bushing, rudder pintle cone, stern tube, etc.
- Composite wrap for piping lines transferring oil, fresh & sea water, diluted acids & solvents, etc.

## Repair activities for components which affect or might affect the Class of the ship, have to be reported in advance to DNV.

Installation only in accordance with DNV Rules and Manufacturer's work instructions.

For limitations as to environmental conditions and exposure to chemicals, confer manufacturer's instructions.

The maximum working temperature shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

An adequate curing shall be proven by a Shore D test. The hardness shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

The lifetime and the performance of a repair is, apart from the procedure of application of the system, dependent on the service environment, imposed mechanical loads and deformations and may vary significantly from case to case. A careful assessment of the expected reliability of the repair shall always be carried out by the DNV surveyor and the manufacturer's representative with due regard to the service requirements and the requirements to the reliability of the component to be repaired.

The system has limited or no resistance to exposure to fire. Requirements to the performance of the repair under fire shall be carefully evaluated by the DNV surveyor and the manufacturer's representative.

Any significant changes in design and/or quality of the material will render the approval invalid.

#### Planning and execution of repair:

Each repair shall be carried out in close co-operation with the DNV surveyor:

- The surveyor shall be informed about and participate in (if required by the surveyor) the planning of the repair.
- When required by the surveyor, the surface preparation shall be witnessed and/or the finally prepared surfaces shall be made available for inspection and approved by the surveyor.
- When required by the surveyor, the application of the system and curing shall be witnessed by the same.
- When required by the surveyor, other operations shall be witnessed and approved by the surveyor.
- When required by the surveyor, the final condition of the repair shall be approved by the same.

- 1. Application for Type Approval of 2021-12-09.
- 2. Assessment Report from DNV GL Fredericia of 2019-04-29.
- 3. Application for Type Approval of 2019-04-15.
- 4. TDS
- 5. MSDS
- 6. Experiences



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#### **Tests carried out**

Type Testing carried out in accordance with **Type Approval documentation**.

### Marking of product

All components of the system are to be marked with manufacturer's name, type designation, date of fabrication and shelf life or expiry date. In addition, the following documentation shall be submitted with the product:

- Product specification.
- Specification of range of application and limitations.
- Detailed procedures for surface preparation.
- Detailed procedures for application.
- Detailed procedures for curing.
- Hazards and precautions to be taken with regard to occupational safety.

The marking is to be carried out in such a way that it is visible, legible and indelible. The marking of product is to enable traceability to the DNV Type Approval Certificate.

#### **Periodical assessment**

The scope of the Periodical Assessment is to verify that the conditions stipulated for the Type Approval is complied with and that no alterations are made to the product design or choice of materials.

Periodical assessments (for Certificate Retention / Certificate Renewal) shall be performed according to DNV-CP-0338.

This certificate is only valid if required Periodical assessments are carried out with satisfactory results. To check the validity of this certificate, please look it up in <a href="https://approvalfinder.dnv.com">https://approvalfinder.dnv.com</a>



Certificate No: **TAK00001K4** Revision No: **1** 

This is to certify: That the Polymer Repair System

with type designation(s) Wencon High Temperature Products: -Wencon Exhaust Repair, -Wencon Hi - Temp

Issued to Wencon ApS Bogense, Syddanmark, Denmark

is found to comply with DNV rules for classification – Ships

#### **Application** :

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites. Each repair shall be carried out in accordance with Manufacturer's instructions, approved by DNV, and under surveillance of DNV, when deemed applicable.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at Høvik on 2022-03-30

This Certificate is valid until **2024-04-30**. DNV local station: **Fredericia Fleet In Service** 

Approval Engineer: Gisle Hersvik



for **DNV** 

Digitally Signed By: Gustav Heiberg Location: Høvik, Norway Signing Date: 01.04.2022 Contact Info: +47 67579900

Gustav Heiberg Head of Section

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262.1-030415-4 TAK00001K4

#### **Product description**

Wencon High Temperature Products:

#### o Wencon Exhaust Repair

### o Wencon Hi – Temp

The listed products are suitable for applications where there is a demand for resistance to warm environments like Hot Oil and Steam such as Heating Coils, Boilers, and Exhaust Systems.

#### Application/Limitation

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites.

- Repair and/or protection against bimetallic corrosion and erosion/corrosion attacks in pumps, valves, filters, pipes, tanks, coolers, etc.
- Creating fixture and preventing future corrosion in the seats for rudder stock bushing, rudder heel bushing, rudder cone assembly, rudder pintle bushing, rudder pintle cone, stern tube, etc.
- Composite wrap for piping lines transferring oil, fresh & sea water, diluted acids & solvents, etc.

## Repair activities for components which affect or might affect the Class of the ship, have to be reported in advance to DNV.

Installation only in accordance with DNV Rules and Manufacturer's work instructions.

For limitations as to environmental conditions and exposure to chemicals, confer manufacturer's instructions.

The maximum working temperature shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

An adequate curing shall be proven by a Shore D test. The hardness shall be in accordance with Manufacturer's instructions / information in the relevant technical data sheet.

The lifetime and the performance of a repair is, apart from the procedure of application of the system, dependent on the service environment, imposed mechanical loads and deformations and may vary significantly from case to case. A careful assessment of the expected reliability of the repair shall always be carried out by the DNV surveyor and the manufacturer's representative with due regard to the service requirements and the requirements to the reliability of the component to be repaired.

The system has limited or no resistance to exposure to fire. Requirements to the performance of the repair under fire shall be carefully evaluated by the DNV surveyor and the manufacturer's representative.

Any significant changes in design and/or quality of the material will render the approval invalid.

#### Planning and execution of repair:

Each repair shall be carried out in close co-operation with the DNV surveyor:

- The surveyor shall be informed about and participate in (if required by the surveyor) the planning of the repair.
- When required by the surveyor, the surface preparation shall be witnessed and/or the finally prepared surfaces shall be made available for inspection and approved by the surveyor.
- When required by the surveyor, the application of the system and curing shall be witnessed by the same.
- When required by the surveyor, other operations shall be witnessed and approved by the surveyor.
- When required by the surveyor, the final condition of the repair shall be approved by the same.

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- 2. Assessment Report from DNV GL Fredericia of 2019-04-29.
- 3. Application for Type Approval of 2019-04-15.
- 4. TDS
- 5. MSDS
- 6. Experiences



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#### **Tests carried out**

Type Testing carried out in accordance with **Type Approval documentation**.

### Marking of product

All components of the system are to be marked with manufacturer's name, type designation, date of fabrication and shelf life or expiry date. In addition, the following documentation shall be submitted with the product:

- Product specification.
- Specification of range of application and limitations.
- Detailed procedures for surface preparation.
- Detailed procedures for application.
- Detailed procedures for curing.
- Hazards and precautions to be taken with regard to occupational safety.

The marking is to be carried out in such a way that it is visible, legible and indelible. The marking of product is to enable traceability to the DNV Type Approval Certificate.

#### **Periodical assessment**

The scope of the Periodical Assessment is to verify that the conditions stipulated for the Type Approval is complied with and that no alterations are made to the product design or choice of materials.

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Certificate No: TAK00001K5 Revision No: 1

This is to certify: That the Polymer Repair System

with type designation(s) Wencon Abrasion & Heat Resistance Products: -Wencon Ceramic Coating, -Wencon Ceramic Cream

Issued to Wencon ApS Bogense, Syddanmark, Denmark

is found to comply with DNV rules for classification – Ships

#### **Application** :

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites. Each repair shall be carried out in accordance with Manufacturer's instructions, approved by DNV, and under surveillance of DNV, when deemed applicable.

Product(s) approved by this certificate is/are accepted for installation on all vessels classed by DNV.

Issued at Høvik on 2022-03-30

This Certificate is valid until **2024-04-30**. DNV local station: **Fredericia Fleet In Service** 

Approval Engineer: Gisle Hersvik



#### for DNV

Digitally Signed By: Gustav Heiberg Location: Høvik, Norway Signing Date: 01.04.2022 Contact Info: +47 67579900

Gustav Heiberg Head of Section

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262.1-030415-5 TAK00001K5

#### **Product description**

Wencon Abrasion & Heat Resistance Products:

### o Wencon Ceramic Coating

### o Wencon Ceramic Cream

The listed products are characterized by being resistant to both abrasion and heat and is therefore preferred in harsh environments where there is both a requirement for Heat Resistance and Abrasion Resistance.

#### Application/Limitation

Epoxy-based compounds suitable for repairs, maintenance and preventive maintenance tasks of steel, epoxy and epoxy compatible composites.

- Repair and/or protection against bimetallic corrosion and erosion/corrosion attacks in pumps, valves, filters, pipes, tanks, coolers, etc.
- Creating fixture and preventing future corrosion in the seats for rudder stock bushing, rudder heel bushing, rudder cone assembly, rudder pintle bushing, rudder pintle cone, stern tube, etc.
- Composite wrap for piping lines transferring oil, fresh & sea water, diluted acids & solvents, etc.

## Repair activities for components which affect or might affect the Class of the ship, have to be reported in advance to DNV.

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The system has limited or no resistance to exposure to fire. Requirements to the performance of the repair under fire shall be carefully evaluated by the DNV surveyor and the manufacturer's representative.

Any significant changes in design and/or quality of the material will render the approval invalid.

#### Planning and execution of repair:

Each repair shall be carried out in close co-operation with the DNV surveyor:

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- When required by the surveyor, the surface preparation shall be witnessed and/or the finally prepared surfaces shall be made available for inspection and approved by the surveyor.
- When required by the surveyor, the application of the system and curing shall be witnessed by the same.
- When required by the surveyor, other operations shall be witnessed and approved by the surveyor.
- When required by the surveyor, the final condition of the repair shall be approved by the same.

- 1. Application for Type Approval of 2021-12-09.
- 2. Assessment Report from DNV GL Fredericia of 2019-04-29.
- 3. Application for Type Approval of 2019-04-15.
- 4. TDS
- 5. MSDS
- 6. Experiences



Job Id: Certificate No: Revision No:

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## Tests carried out

Type Testing carried out in accordance with **Type Approval documentation**.

## Marking of product

All components of the system are to be marked with manufacturer's name, type designation, date of fabrication and shelf life or expiry date. In addition, the following documentation shall be submitted with the product:

- Product specification.
- Specification of range of application and limitations.
- Detailed procedures for surface preparation.
- Detailed procedures for application.
- Detailed procedures for curing.
- Hazards and precautions to be taken with regard to occupational safety.

The marking is to be carried out in such a way that it is visible, legible and indelible. The marking of product is to enable traceability to the DNV Type Approval Certificate.

#### **Periodical assessment**

The scope of the Periodical Assessment is to verify that the conditions stipulated for the Type Approval is complied with and that no alterations are made to the product design or choice of materials.

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